

PRECISION ORDNANCE COMPONENT MANUFACTURER INCLUDING
STAMPING PRESSES TO 400 TON, ANODIZING AND COATING LINES, ACME AUTOMATICS,
CENTERLESS GRINDERS, TOOLROOM, FORKLIFTS AND SUPPORT EQUIPMENT

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PUBLIC AUCTION

Plant Closed

GTI SYSTEMS, INC.

1250 Hobbs Rd. – Auburndale, Florida 33823
50 Miles East of Tampa, FL off I-4

SALE DATE: THURSDAY, OCTOBER 17TH, STARTING AT 9:00 AM
INSPECTION: DAY PRIOR FROM 10:00 AM TO 4:00 PM



NEW
2007

Eidschun Model E700 23-Tank Anodizing Line



Updated
Electrics

(2) 400 Ton Bliss Model SC2-400-48-72
SSDC Presses



Rebuilt

(4) 8" Acme Gridley RPA-6 Chuckers



Reconditioned

150 Ton Minster Model P2-150-48
SSDC Press



Reconditioned

110 Ton Minster No. S1-110
Gap Frame Press



NEW
2008

200-HP Sullivan Palatek Model 200UD Cabinet
Enclosed Rotary Screw Air Compressor

Sale Under The Management Of



CINCINNATI INDUSTRIAL AUCTIONEERS

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



NEW 2015

40 Ton American Geothermal Model AC4005 Chiller System



(25) 6' Racks for Anodizing Line



NEW 2007

(3) DEC Darrah Electric Model 3000-24-480-3 Rectifiers



NEW 2005

PCP Process Control Products Model PRC-196-5572 Natural Gas Burn-Off Oven



Wastewater Treatment System



NEW 2007

Eidschun Model E700 23-Tank Anodizing Line

ANODIZING LINE AND RELATED

Eidschun Model E700 23-Tank Anodizing Line; Designed for 6' W x 4'D x 18" W Racks, 76"L x 16"W x 48"D X 1,000 Lbs. Max. Processing Envelope, Automation Direct Logic 405EX Controls, Tank 1 & 2 Hot Wash, Tank 3 Hot Rinse, Tank 4 Seal, Tank 5 Soak Clean, Tank 6 Etch, Tank 7 & 8 Rinse, Tank 9 De-Oxb, Tank 10, 11, 12 & 13 Rinse, Tank 14

Open, Tank 15 Soak Clean, Tank 16 & 17 Rinse, Tank 18 Dye B, Tank 19 & 20 Rinse, Tank 21, 22 & 23 Anodize, Heat Exchangers, See website for more info (New 2007)

(25) 6' Racks for Anodizing Line

(3) DEC Darrah Electric Model 3000-24-480-3 Rectifiers; s/n 7696, 135-Amp (New 2007)

40 Ton American Geothermal Model AC4005 Chiller System; s/n 16L708 (New 2015)

Spindle-On-Edge Automatic Paint Line for Anodize Line; Dry-Off, Cure Ovens & (2) 4-Gun Booths

PHOSPHATE LINE

****19-Tank Tumbling Rack Phosphate Line;** 45" x 42" x 45"D Tanks, (2) Tumbling Racks, 2 Ton x 100' Long I-Beam w/ (2) Hoists, Process Technology Controls on Process Tanks **** Subject to Withdraw From Auction**



****19-Tank Tumbling Rack Phosphate Line **Subject to Withdraw From Auction**



(2) 400 Ton Bliss Model SC2-400-48-72 SSDC Presses



(3) 300 Ton Verson S2-300-54-30T SSDC Presses



150 Ton Minster Model P2-150-48 SSDC Press



110 Ton Minster No. S1-110 Gap Frame Press

(20) 26" x 24" x 24" Two-Section Stainless Racks
Spindle-On-Edge Paint Line w/ Booth & Cure Oven

WASTEWATER TREATMENT AND RELATED

Wastewater Treatment System; U.S. Filter J- Press 18-Plate Press, (2) Approx. 500 Gal. Poly Tanks, Approx. 750 Gal. Fiber Tanks, P.H. Meters, Pumps, Etc.

Culligan Model SP-000-847 G-Filter Reverse Osmosis System

(6) 92" x 54" x 48" Deep Fabricated Steel Tanks

Poly Chemical Spill Skids

OVENS

PCP Process Control Products Model PRC-196-5572 Natural Gas Burn-Off Oven; 60" x 60" x 84" Inner / 16" H Cart (New 10/2005)

Steelman Approx. 6' x 6' x 6' Natural Gas Batch Oven

30" W Despatch Model PCC30X120X71-E Belt Type Electric Oven; s/n 165745, 500 Degree F

STAMPING PRESSES

(2) 400 Ton Bliss Model SC2-400-48-72 SSDC Presses; s/n's H68123 & H68122, 12" Stroke, 38-1/2" Shut Height, 20 - 40 SPM, 10" Adj., Controls Upgraded

by HMS Products in 2015, Omni Link 5000 Control w/ II LCD PLC, Light Curtains, No. 5123 Process Monitor, Dynamic Feeds Doxy-66/12 Control, Order No. 29104, Both Update, (1) Not Completely Finished

(3) 300 Ton Verson S2-300-54-30T SSDC Presses; s/n's 27915 & 27915, 4" Stroke, 15 -45 SPM, 30" Shut Height, 5" Adj.

150 Ton Minster Model P2-150-48 SSDC Press; s/n 19317, 48" x 40" Bolster, 50 - 100 SPM, 4" Stroke, 4" Adj., 22" Shut Height, appears to be Recently Rebuilt/Reconditioned by Alma Machinery 2008 (Reconditioned)

110 Ton Minster No. S1-110 Gap Frame Press; s/n 14810, 8" Stroke, 70 SPM, 5" Adj., 22" Shut Height, Rebuilt by Macaully Machinery/Reconditioned by Alma Machinery 2008 (Reconditioned)

100 Ton Precision SA-100-48-30 SSDC Press; s/n 661325, 3" Stroke, 50 - 150 SPM

Rouselle No. 6A+6 OBI Press; s/n 25084, 6" Stroke, 110-SPM 15-1/2" Shut Height

Rouselle No. 6B OBI w/ Rotary Table

Rouselle No. 3E OBI Press
(2) Old Bliss Knuckle Presses

PRESS FEED EQUIPMENT

12" x Approx. 6,000 Lbs. Mfg. Unknown Cradle Straightener (Late Model)

12" x 3,000 Lb. CHE Model 12CRS Combo Uncoiler Straightener; s/n C22760

12" x 4,000 Lb. Bliss Model 405M12-48 Cradle Straightener

Approx. 4,000 Lb. Littell D.E. Coil Reel

AIR COMPRESSORS AND DRYERS

200-HP Sullivan Palatek Model 200UD Cabinet Enclosed Rotary Screw Air Compressor; s/n 08M024 (New 2008)

100-HP Sullivan Palatek Model 100UD Cabinet Enclosed Rotary Screw Air Compressor (Approx. 2008)

940 SCFM Sullivan Model SPS-940-116 Regenerative Air Dryer (New 2007)

585 SCFM Sullivan Model SPS-585-116 Regenerative Air Dryer (New 2007)

100-HP Sullivan Model 1000D Skid Mounted Rotary Screw Air Compressor

25-HP Sullivan Model 25D4 Horizontal Tank Air Compressor



Updated Control and Electric on 400 Ton Bliss Presses



12" x Approx. 6,000 Lbs. Mfg. Unknown Cradle Straightener (Late Model)



12" x 3,000 Lb. CHE Model 12CRS Combo Uncoiler Straightener

MORE PHOTOS AVAILABLE @ www.cia-auction.com



100-HP Sullivan Palatek Model 100UD Cabinet Enclosed Rotary Screw Air Compressor



940 SCFM Sullivan Model SPS-940-116 Regenerative Air Dryer



100-HP Sullivan Model 1000D Skid Mounted Rotary Screw Air Compressor



(3) Cincinnati Milacron Model 340-20 Twin-Grip Centerless Grinders



8" Acme Gridley RPA-6 CNC Chucker



(4) 8" Acme Gridley RPA-6 Chuckers

CENTERLESS GRINDERS

(3) Cincinnati Milacron Model 340-20 Twin-Grip Centerless Grinders; s/n's 350520H86-003, 350520H803-0011 & 350520H5T-53
Cincinnati No. 2 Centerless Grinder; s/n 2M241Z-304

AUTOMATICS

(4) 8" Acme Gridley RPA-6 Chuckers; s/n's 86184-A, 86273, 86183A & 83182A, appear to be rebuilt and never put back in service (Rebuilt)

8" Acme Gridley RPA-6 CNC Chucker; 86181A, Allen Bradley 9/240 CNC Control, appear to be rebuilt and never put back in service (Rebuilt)

(2) 2 1/4" Wickman 2 1/4-6 Automatic Bar Machines; s/n 670078

1-1/4" Acme RA6 Six-Spindle Chucker

9/16" Acme RA6 Six-Spindle Chucker; s/n 22300A
Mitsubishi Gridley 8-Spindle Bar Machine Casting

BAR FEEDS

(2) Iemca Type TS560/16B Bar Feeds; s/n 89091708 & N/A

CNC MACHINERY

Johnford Model SV-45H CNC Vertical Machining Center; s/n VU8020, Fanuc 18M Control, 20" x 48", 50 Taper, 24-ATC (New 1998)

Mazak Mazatec H-630 CNC Horizontal Machining Center; CAM-M2 Control

20" x 60" Daewoo PAN-20 Flat Bed CNC Lathe; Fanuc 6T Control

TOOLROOM, MAINT. AND MISC. MACHINERY
National Model 800 Riveter; s/n 2592

48" AFI Model 537 Vibratory Finishing Tub

Small Machines, Floor Drills, Cut-Off Saws, D.E. Grinders, Sanders

30" x 30" Empire Tumbling Drum Blast Cabinet w/ Reclaim

Toolroom Machinery; 15" x 50" Vectrax Engine Lathe, 14" x 40" Clausing Engine Lathe, 20" Jet GHD20 Geared Drill, 8" x 16" Kent KGS250H Hydraulic Surface Grinder, XLO Vertical Mill, 18" Delta Vertical Band Saw

Maintenance Machinery; Miller Deltaweld 452 Welder w/ 22A Wire Feed, Roll-In Kizzer HS1318 Mitre Horizontal Band Saw, Ridgid 300 Pipe Threader, Greenlee 1818 Mechanical Bender w/ Dies



(4) 8" Acme Gridley RPA-6 Chuckers



(2) 2-1/4" Wickman 2-1/4-6 Automatic Bar Machines

MORE PHOTOS AVAILABLE @ www.cia-auction.com

WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on www.bidspotter.com, pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$10,000.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**



48" AFI Model 537 Vibratory Finishing Tub



Various Conveyors, Vib Bowls, Hoppers for Automated Equipment



30" x 30" Empire Tumbling Drum Blast Cabinet w/ Reclaim



Johnford Model SV-45H CNC Vertical Machining Center



Ver-Tech GPI Model V-7240 Two-Cylinder Vertical Hydraulic Baler



National Model 800 Riveter



(2) Vestil Model SWA-54 Rotary Pallet Stretch Wrappers



22,500 Lb. Clark Model C500-YS225DP Diesel Pneumatic Tire Lift Truck

FORKLIFTS, MAN LIFTS, TRACTOR AND RELATED

22,500 Lb. Clark Model C500-YS225DP Diesel Pneumatic Tire Lift Truck

8,000 Lb. Mitsubishi Model FC40 LP Gas Lift Truck; s/n AF29-01279, 171" Lift

8,000 Lb. Clark C500-580 LP Gas Lift Truck (Out of Service)

(2) 3,000 LB. Mitsubishi Model FGC15K LP Gas Lift Trucks

Lift-A-Loft LP Gas Pneumatic Tire Scissor Lift; 48" x 108" Platform

Advance Aggressor 3220D Rider Scrubber

Kubota L2350 Tractor w/ 6' Bush Hog

Crown Electric Pallet Truck, Yale Stand Up Reach Truck, Workforce Man Lift

PARTS TRAYS

Approx. (7,500) 12" x 22" x 2" Deep Stainless-Steel Wire Parts Trays; (43) Skids x 180 / Skid

(15) Skids 14" x 20" x 12" Deep Akro-Mills Bins w/ Interlocking Tops

MISC. EQUIPMENT

Ver-Tech GPI Model V-7240 Two-Cylinder Vertical Hydraulic Baler; s/n 294HS, 20-HP (Late)

Hoppman Model FD30-SS Rotary Table Sorter

(2) Vestil Model SWA-54 Rotary Pallet Stretch Wrappers

Numerous Skids Electrical Components Motors, Control Boxes, Transformers, Drives Various Conveyors, Vib Bowls, Hoppers for Automated Equipment

(40) Sect. 42" x 102" x 16' High Approx. Adjustable Beam Pallet Rack

(15) 4' x 8' x 1/2" Thick Top Steel Tables

(2) Rocore Model SM48-8 Radiators

TEST EQUIPMENT

30" J&L Model Epic 30 Optical Comparator w/ Quadra-Chek 30 DRO

Magnaflux Model Spec-D960 Test Unit; S/N 91064

(2) KBI Model SK66 Multi-Channel Flaw Systems Woodward Servo Test Stand

FANS

(6) 60-HP Hartzell Model A53C-547VA-STF0U4 Exhaust Fans; Aluminum Blade, New Never Used

(2) Lau Model 026-060-LV-824 Exhaust Fans

Dynamic Fan Model RB-26 Blower Fan

SHOP EQUIPMENT

Shop Equipment; Fireproof Cabinet, Banding Outfits, Fans, Hoppers, Pallet Trucks, Lifting Cage, Drum Dumper, Heavy Saw Horses, Fabricated Racks, Maint. Parts, Supplies and Related

LARGE SCRAP OPPORTUNITY

Large Quantity Scrap, Cast Iron Machinery, Fabricated Structural Beams



(2) 3,000 LB. Mitsubishi Model FGC15K LP Gas Lift Trucks



Approx. (7,500) 12" x 22" x 2" Deep Stainless-Steel Wire Parts Trays



(6) 60-HP Hartzell Model A53C-547VA-STF0U4 Exhaust Fans



Magnaflux Model Spec-D960 Test Unit

Shop Equipment, Toolroom Machinery and Related

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Wednesday, October 16th
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INDUSTRIAL AUCTIONEERS

Contact Information
2020 Dunlap St.
Cincinnati, Ohio 45214
Phone 513-241-9701
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2007 Anodizing Line



Rebuilt Acme's



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THURSDAY, OCTOBER 17TH

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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

Approximately half way between Tampa and Orlando off I-4, use GPS for best results

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM

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